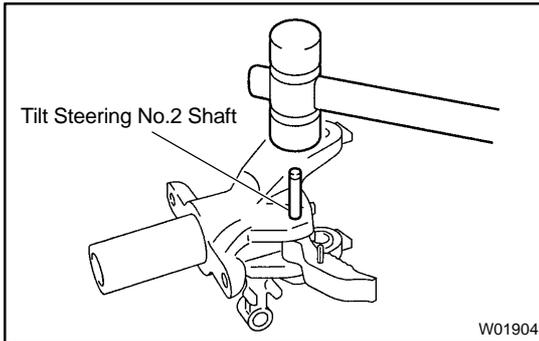


## REASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

1. COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR-24)

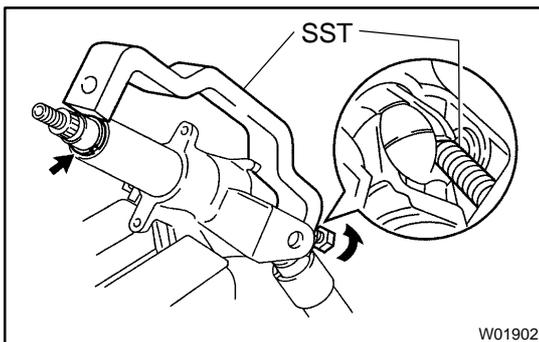


### 2. INSTALL TILT STEERING PAWL

Using a plastic hammer, tap in a new tilt steering No.2 shaft and install the pawl.

### NOTICE:

Tap the shaft completely into the steering column upper tube.



### 3. INSTALL MAIN SHAFT ASSEMBLY

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft to the column upper tube.
- (c) Using SST, compress the compression spring.  
SST 09950-40011 (09958-04011)

### NOTICE:

Do not bend the universal joint of the shaft more than 20°.

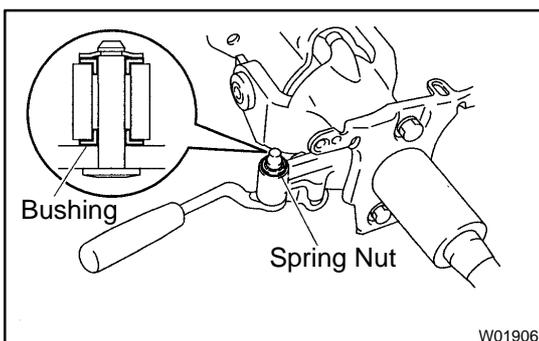
- (d) Using a snap ring expander, install a new snap ring to the shaft.

### 4. INSTALL TILT LEVER RETAINER

### 5. INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY

- (a) Install the upper tube with the shaft to the column tube.
- (b) Using a hexagon wrench, torque the 2 tilt steering bolts.  
**Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)**
- (c) Check that the upper tube turns smoothly.

### 6. INSTALL TILT LEVER LINK



### 7. INSTALL TILT LEVER

- (a) Install the 2 bushings to the column upper tube, as shown in the illustration.
- (b) Install the tilt lever, as shown in the illustration.
- (c) Install a spring nut to the lever.

**8. INSTALL 4 TENSION SPRINGS**

## HINT:

Install the springs with the tilt function at maximum tilt up.

- 9. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP (See page [SR-20](#))**
- 10. CHECK TILT STEERING OPERATION**