

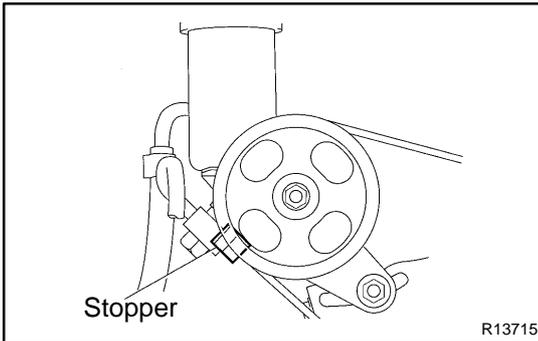
INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

Temporarily tighten the bolt A and nut B.

2. INSTALL DRIVE BELT

- (a) Tightening the bolt C, adjust drive belt tension (See page [SR-3](#)).
- (b) Torque the bolt A and nut B.
Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)



3. CONNECT PRESSURE FEED TUBE

- (a) Install the union bolt with a new gasket on each side of the tube.
Torque: 47 N·m (475 kgf-cm, 34 ft-lbf)

HINT:

Make sure the stopper of the tube is touching the PS pump body as shown, then torque the union bolt.

- (b) Install the oil pressure switch to the pressure feed tube.
Torque: 21 N·m (210 kgf-cm, 15 ft-lbf)
- (c) Connect the connector to the oil pressure switch.

4. CONNECT RETURN HOSE

5. INSTALL AIR CLEANER ASSEMBLY

Install the air cleaner assembly with the 3 bolts.

6. **BLEED POWER STEERING SYSTEM (See page [SR-4](#))**