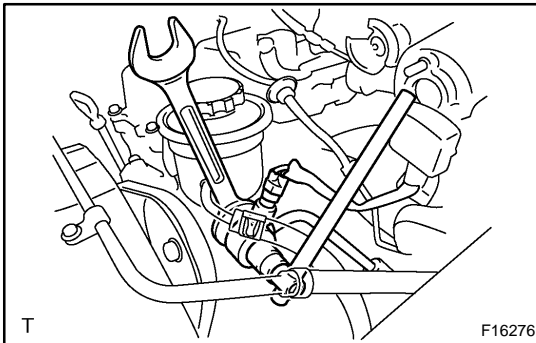


## REMOVAL

### 1. REMOVE DRIVE BELT

- (a) Loosen the power steering idle pulley set bolt.
- (b) Loosen the belt adjusting bolt.



### 2. DISCONNECT PRESSURE FEED TUBE

Using a spanner (24 mm) to hold the pressure port union, remove the union bolt and 2 gaskets.

### 3. DISCONNECT RETURN HOSE

#### NOTICE:

Take care not to spill fluid on the drive belt.

### 4. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 pump assembly set bolts.