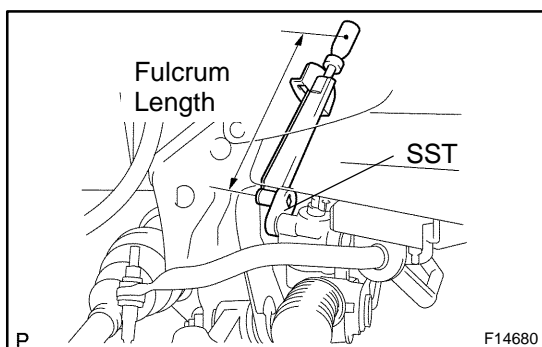


INSTALLATION

1. **INSTALL GROMMET AND BRACKET**
2. **INSTALL PS GEAR ASSEMBLY**
 - (a) Install the PS gear assembly.
 - (b) Install the gear assembly set bolt "a".
Torque: 167 N·m (1,700 kgf·cm, 123 ft·lbf)
 - (c) Install the gear assembly set bolt "b" and nut "b".
Torque: 191 N·m (1,950 kgf·cm, 141 ft·lbf)
 - (d) Install the bolt "c" and nut "c" to the bracket.
Torque: 167 N·m (1,700 kgf·cm, 123 ft·lbf)



3. CONNECT PRESSURE FEED AND RETURN TUBES

Using SST, connect the pressure tube and return tube.

SST 09023-12700

Pressure feed tube:

Torque: 33 N·m (337 kgf·cm, 24 ft·lbf)

Return tube:

Torque: 36 N·m (365 kgf·cm, 26 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

4. CONNECT INTERMEDIATE NO. 2 SHAFT (See page [SR-21](#))

5. CONNECT RH AND LH TIE ROD ENDS (See page [SA-115](#))

6. POSITION FRONT WHEEL FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

7. CENTER SPIRAL CABLE (See page [SR-21](#))

8. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and steering column main shaft.
- (b) Temporarily tighten the wheel set nut.
- (c) Connect the connector.

9. BLEED POWER STEERING SYSTEM (See page [SR-4](#))

10. CHECK STEERING WHEEL CENTER POINT

11. **TORQUE STEERING WHEEL SET NUT**
Torque: 50 N·m (500 kgf·cm, 35 ft·lbf)
12. **INSTALL STEERING WHEEL PAD (See page [SR-21](#))**
13. **CHECK FRONT WHEEL ALIGNMENT (See page [SA-10](#))**
14. **INSTALL ENGINE UNDER COVER**
Tighten the 4 bolts.