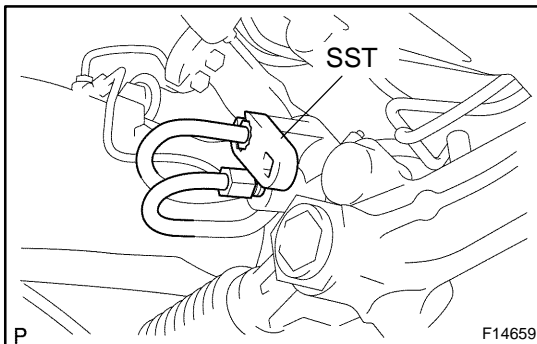


## REMOVAL

### NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-14](#))
3. REMOVE STEERING WHEEL (See page [SR-14](#))
4. DISCONNECT RH AND LH TIE ROD ENDS (See page [SA-110](#))
5. DISCONNECT INTERMEDIATE NO. 2 SHAFT (See page [SR-14](#))



6. REMOVE PRESSURE FEED TUBE AND RETURN TUBE

Using SST, disconnect the pressure feed tube and return tube.  
SST 09023-12700

7. REMOVE PS GEAR ASSEMBLY

Remove the 2 PS gear assembly set bolts, nuts and washers.