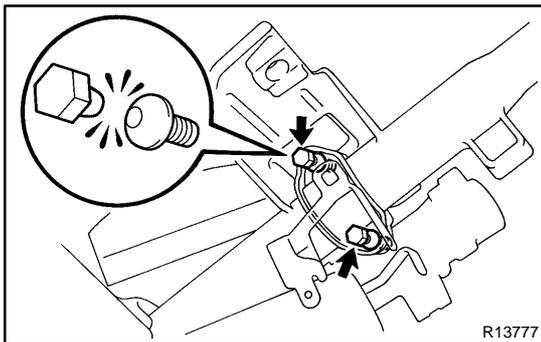


## REASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR-12)**
2. **INSTALL MAIN SHAFT ASSEMBLY**
  - (a) Using snap ring expander, install a new snap ring to the shaft assembly.
  - (b) Install the shaft assembly to the column tube.
  - (c) Using snap ring expander, install a new snap ring to the shaft assembly.



3. **INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**
  - (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts to the column tube.
  - (b) Tighten the 2 tapered-head bolts until the bolt heads break off.