

INSTALLATION

1. 2WD: INSTALL UNIVERSAL JOINT NO.2 AND COLUMN HOLE COVER

- (a) Install the column hole cover to the universal joint no.2.

NOTICE:

Be cover not to damage the hole cover dust seal

- (b) Align the matchmarks on the sliding yoke and main shaft assembly.

- (c) Install the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

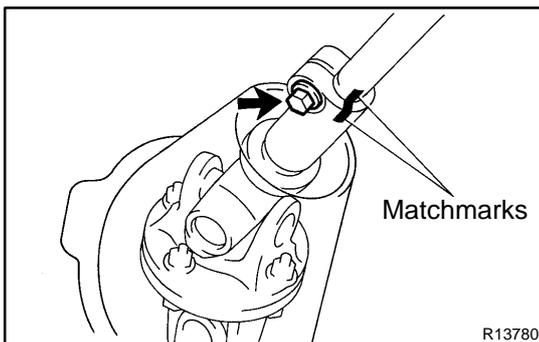
- (d) Install the column hole cover with the 5 bolts

Torque: 8.0 N·m (80 kgf·cm, 69 in.-lbf)

2. 4WD:

INSTALL COLUMN HOLE COVER NO.2

Install the column hole cover No.2 to the universal joint No.2.



3. 4WD:

INSTALL UNIVERSAL JOINT NO.2

- (a) Align the matchmarks on the universal joint No.2 and main shaft assembly.

- (b) Install the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

4. INSTALL STEERING COLUMN ASSEMBLY

- (a) Install the steering column assembly with the 2 bolts and nuts.

Torque: 26 N·m (260 kgf·cm, 19 ft·lbf)

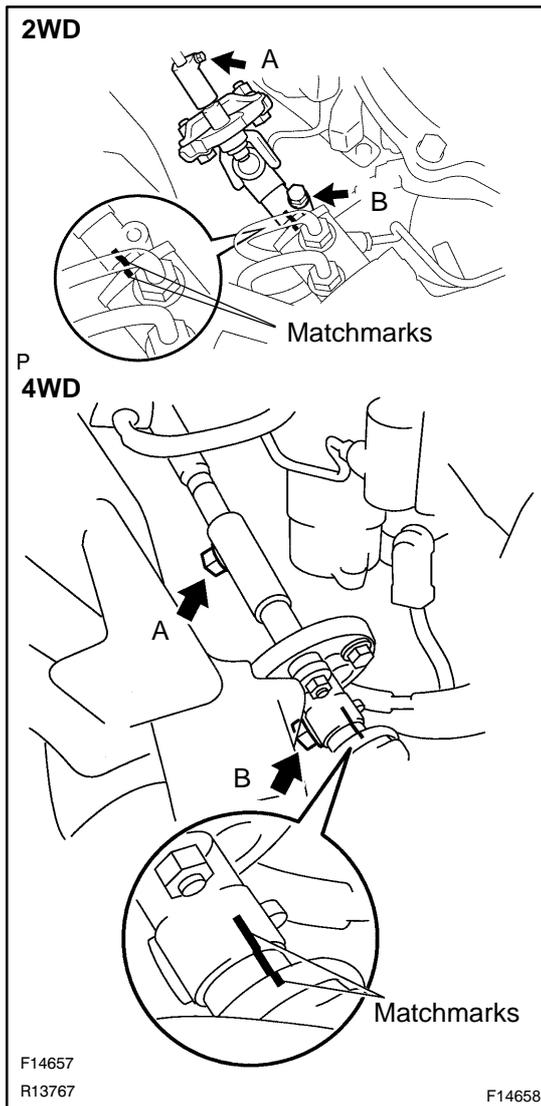
- (b) Connect the connectors.

5. 4WD:

INSTALL COLUMN HOLE COVER AND COLUMN HOLE COVER NO.2 SET BOLTS

Install the column hole cover with the 2 bolts and 3 column hole cover No.2 set bolts.

Torque: 8.0 N·m (80 kgf·cm, 69 in.-lbf)

**6. INSTALL INTERMEDIATE NO.2 SHAFT**

- Align the matchmarks on the intermediate No.2 shaft and control valve shaft.
- Connect the intermediate No.2 shaft to the universal joint No.2 and temporarily tighten the bolt A.
- Install the bolt B.
- Torque the bolt A.

Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)

Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)

7. CONNECT JUNCTION BLOCK NO.1

Connect the junction block No.1 and install the 2 bolts.

8. INSTALL SPIRAL CABLE (See page BE-16)**9. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE**

- Tighten the 3 screws.
- Connect the airbag connector.
- Connect the 3 connectors.

10. INSTALL NO.2 HEATER TO REGISTER DUCT

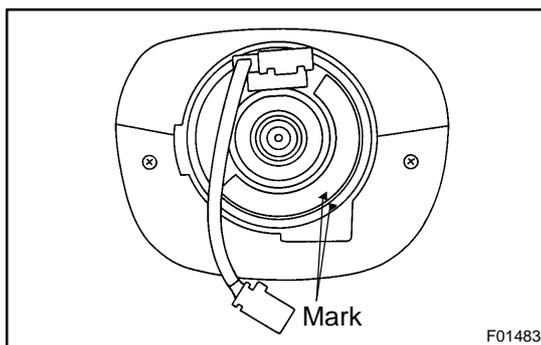
Install the No.2 heater to register duct with the screw.

11. INSTALL LOWER LH FINISH PANEL

- Install the lower LH finish panel with the 4 bolts and screw.
- Connect the hood lock release lever with the 2 screws.

12. INSTALL UPPER AND LOWER COLUMN COVERS

Install the upper and lower column covers with the 3 screws.

**13. CENTER SPIRAL CABLE**

- Check that the front wheels are facing straight ahead.
- Turn the cable counterclockwise by hand until it becomes harder to turn the cable.
- Then rotate the cable clockwise about 2.5 turns to align the mark.

HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

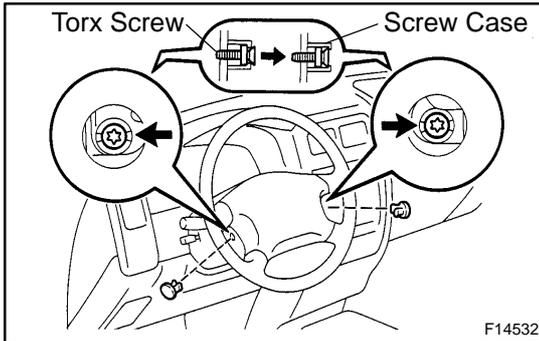
14. INSTALL STEERING WHEEL

- Align the matchmarks on the steering wheel and main shaft assembly.
- Install the wheel set nut.
- Connect the connector.

Torque: 50 N·m (500 kgf-cm, 35 ft-lbf)

15. INSTALL STEERING WHEEL PAD**NOTICE:**

- Make sure the wheel pad is installed to the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.



- (a) Connect the airbag connector.
- (b) Install the wheel pad after confirming that the circumference groove of the torx screw is caught on the screw case.

NOTICE:**COLUMN SHIFT:**

Take care that the spiral cable does not touch the dynamic damper of the steering wheel.

- (c) Using a torx socket wrench, torque the 2 screws.
Torque: 9.0 N·m (90 kgf·cm, 78 in.-lbf)
- (d) Install the 2 steering wheel lower No.2 covers.

16. CHECK STEERING WHEEL CENTER POINT