

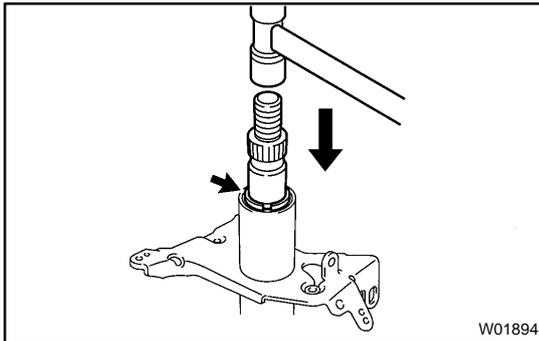
## DISASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

#### 1. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Using a centering punch, mark the center of the 2 tapered-head bolts.
- (b) Using a 3 – 4 mm (0.12 – 0.16 in.) drill, drill into the 2 bolts.
- (c) Using a screw extractor, remove the 2 bolts.



#### 2. REMOVE MAIN SHAFT ASSEMBLY

- (a) Using snap ring expander, remove the snap ring from the shaft assembly.
- (b) Using a plastic hammer, tap out the shaft assembly from the column tube.
- (c) Using snap ring expander, remove the snap ring from the shaft assembly.