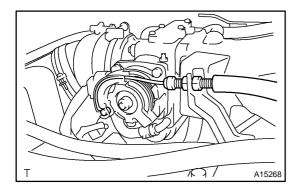
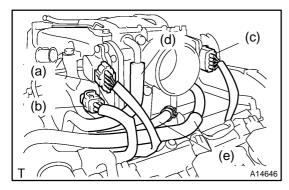
SF1NW-02

## **REMOVAL**

## 1. DRAIN ENGINE COOLANT

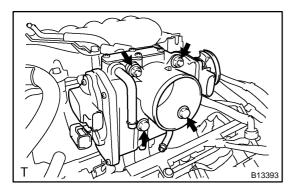


- 2. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY
- 3. REMOVE AIR CLEANER HOSE



## 4. REMOVE THROTTLE BODY

- (a) Disconnect the throttle position sensor connector.
- (b) Disconnect the throttle control motor connector.
- (c) Disconnect the accelerator pedal position sensor connector.
- (d) Disconnect the air hose.
- (e) Disconnect the 2 water bypass hoses.



(f) Remove the 2 bolts, 2 nuts, throttle body and gasket.

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1398