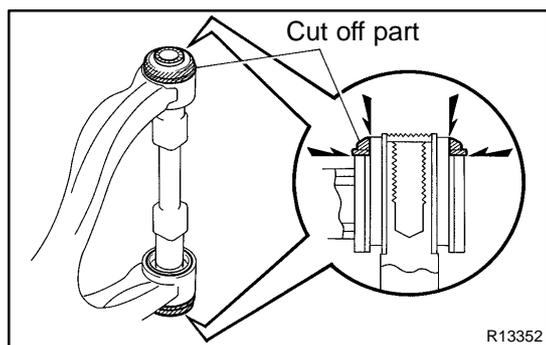


REPLACEMENT

REPLACE UPPER SUSPENSION ARM SHAFT AND BUSHINGS

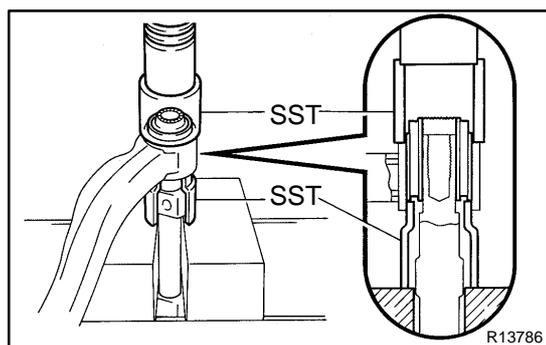
- (a) Remove the lock bolts.
Remove the 2 bolts and retainers from the arm shaft.



- (b) Remove bushings.
Cut off the shaded portions shown in the illustration to expose the edge of the tubes.

NOTICE:

Be careful not to damage the edge of arm tubes.

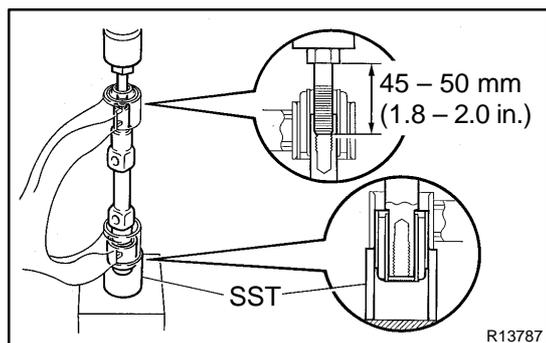


- (1) Using SST and a press, press down the suspension arm tube until it touches SST.

SST 09710-30021 (09710-03031, 09710-03141)

NOTICE:

Do not press the tube excessively.

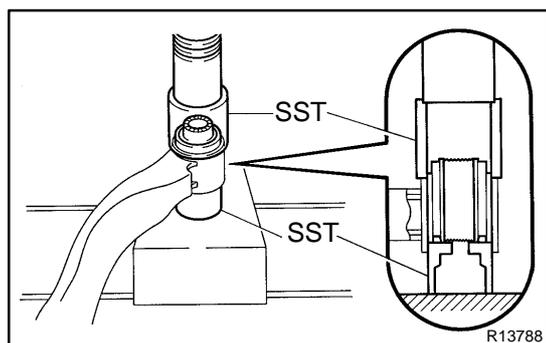


- (2) Temporarily install a bolt to the arm shaft on the other side.

Bolt length: 45 - 50 mm (1.8 - 2.0 in.)

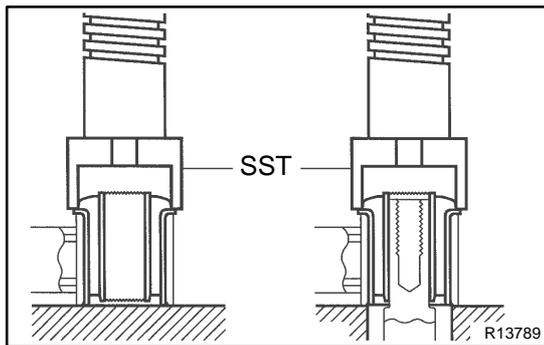
- (3) Using SST and a press, remove the bushing and arm shaft.

SST 09710-30021 (09710-03141)



- (4) Using SST and a press, remove the other bushing.

SST 09710-30021 (09710-03071, 09710-03141)

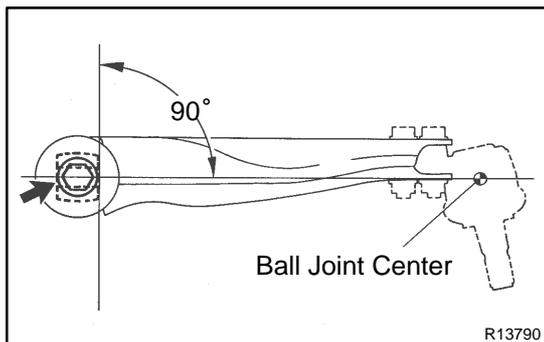


- (c) Install new bushings.
- (1) Using SST and a press, install a new bushing.
SST 09710-30021 (09710-03101)
 - (2) Place the arm shaft on the bushing.
 - (3) Using SST and a press, install another new bushing.
SST 09710-30021 (09710-03101)

HINT:

Pass the arm shaft through the bushing.

- (4) Check that the arm shaft turns easily, and check that there is no axial play in the arm shaft.



- (d) Install the lock bolts.
Position the arm shaft so that the frame installation surface is at 90° to the suspension arm as shown, and torque the lock bolts.

Torque: 125 N·m (1,270 kgf·cm, 92 ft·lbf)