SA1G8-02

# **REMOVAL**

1. REMOVE FRONT WHEEL

Torque: 110 N·m (1,150 kgf·cm, 83 ft·lbf)

2. w/ ABS:

# REMOVE ABS SPEED SENSOR AND WIRE HARNESS CLAMP

(a) Remove the bolt and ABS speed sensor from the steering knuckle.

Torque: 8.0 N·m (82 kgf·cm, 71 in.-lbf)

(b) Remove the 3 bolts and ABS speed sensor wire harness clamps from the upper suspension arm and steering knuckle.

Torque: 8.0 N-m (82 kgf-cm, 71 in.-lbf)

### 3. REMOVE STABILIZER BAR LINK

Remove the 2 nuts, stabilizer bar link, 2 retainers and 2 bushings.

HINT:

If the ball joint stud turns together with the nut, use a hexagon wrench to hold the stud.

### Torque:

Stabilizer bar side: 29.5 N·m (300 kgf·cm, 22 ft·lbf) Lower arm side: 90 N·m (920 kgf·cm, 66 ft·lbf)

### 4. DISCONNECT UPPER BALL JOINT

- (a) Support the lower suspension arm with a jack.
- (b) Remove the cotter pin and loosen the nut.

Torque: 110 N-m (1,100 kgf-cm, 80 ft-lbf)

HINT:

At the time of installation, if the holes for the cotter pin are not aligned, tighten the nut further up to 60°.

(c) Using SST, disconnect the steering knuckle from the upper ball joint.

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(d) Remove the nut and disconnect the steering knuckle from upper ball joint.

### **NOTICE:**

Do not remove the jack.

HINT:

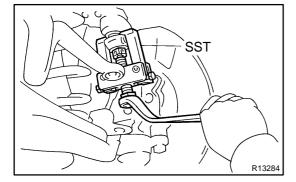
5.

(a)

Support the steering knuckle securely.

ment adjusting shims.

REMOVE UPPER SUSPENSION ARM



# Rear Shims Front Shims R13283

# Torque: 130 N-m (1,300 kgf-cm, 94 ft-lbf)

Make a note of the number and thickness of the front and rear shims.

Loosen the 2 bolts and remove the front and rear align-

(b) Remove the 2 bolts, retainers and upper suspension arm.

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1933

## 6. REMOVE UPPER BALL JOINT

Remove the 4 bolts, nuts and upper ball joint from the upper suspension arm.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1934