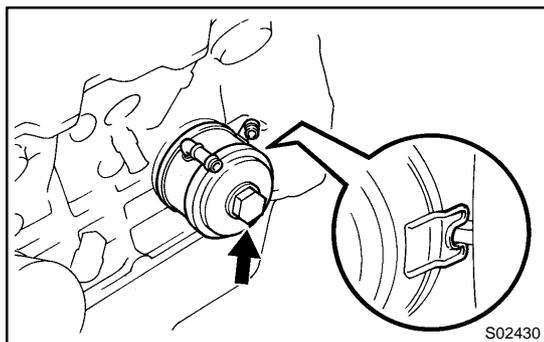


REMOVAL

1. **DRAIN ENGINE COOLANT**
2. **DISCONNECT OIL COOLER HOSES**

Disconnect the No.1 and No.2 oil cooler hoses.



3. **REMOVE OIL COOLER**

Remove the bolt, relief valve, gaskets and oil cooler.

Torque: 59 N·m (600 kgf·cm, 43 ft·lbf)

HINT:

At the time of installation, please refer to the following items.

- Replace the O-ring with a new part.
- Use a new gasket to the relief valve.