

REMOVAL

1. **REMOVE CYLINDER HEAD ASSEMBLY (See page [EM-34](#))**
2. **REMOVE WATER INLET AND WATER INLET HOUSING**
 - (a) Remove the 2 nut, water inlet and thermostat.
 - (b) Remove the bolt and water inlet housing and gasket.
3. **REMOVE TIMING CHAIN COVER (See page [EM-17](#))**