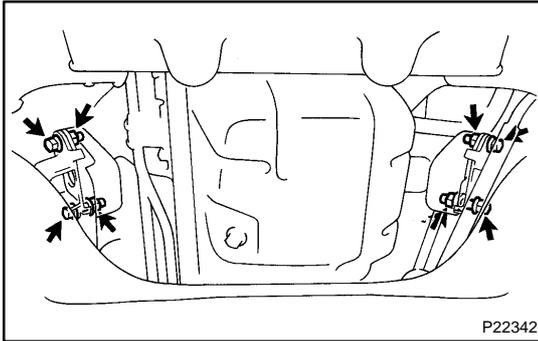


P22338



P22342

## INSTALLATION

### 1. INSTALL ENGINE IN VEHICLE

- Attach the engine hoist chain to the engine hangers.
- Lower the engine into the engine compartment.
- Keep the engine level, and align the RH and LH mountings and body mountings.

- Attach the RH and LH mounting insulators to the body mountings, and temporarily install the 4 bolts and nuts.
- Remove the hoist chain.
- Remove the bolt and rear engine hanger.

### 2. TIGHTEN RH AND LH ENGINE MOUNTING INSULATOR BOLTS AND NUTS

Tighten the 4 bolts and nuts holding the mounting insulators to the body mountings.

**Torque: 38 N·m (387 kgf-cm, 28 ft-lbf)**

### 3. CONNECT ENGINE WIRE TO CABIN

### 4. CONNECT GENERATOR WIRE

### 5. w/ PS:

**CONNECT PS PUMP (See page [EM-57](#))**

### 6. CONNECT HOSES

- Connect the fuel return hose.
- Connect the fuel inlet hose.
- w/ A.D.D.:  
Connect the vacuum hose.
- Connect the brake booster vacuum hose.
- Connect the EVAP hose.
- Connect the 2 air hoses for PS idle-up.

### 7. CONNECT HEATER HOSES

### 8. INSTALL A/C COMPRESSOR

**Torque: 25 N·m (250 kgf-cm, 18 ft-lbf)**

### 9. INSTALL INTAKE AIR CONNECTOR

**Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)**

### 10. INSTALL AIR CLEANER ASSEMBLY

### 11. CONNECT CABLES:

- Connect the throttle cable to the throttle body.
- w/ Cruise Control System:  
Connect the cruise control cable to the actuator, and install the actuator cover.

### 12. INSTALL RADIATOR (See page [CO-21](#))

### 13. FILL WITH ENGINE OIL

### 14. FILL WITH ENGINE COOLANT

### 15. INSTALL TRANSMISSION