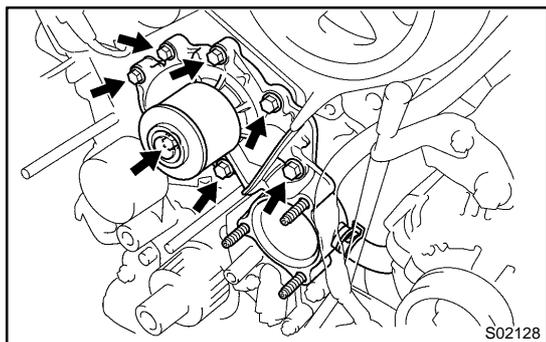


REMOVAL

1. REMOVE TIMING BELT (See page [EM-13](#))
2. REMOVE WATER INLET AND THERMOSTAT
3. DISCONNECT NO.2 OIL COOLER HOSE FROM WATER PUMP



4. REMOVE WATER PUMP
 - (a) Remove the 7 bolts.
 - (b) Pry out the water pump.