

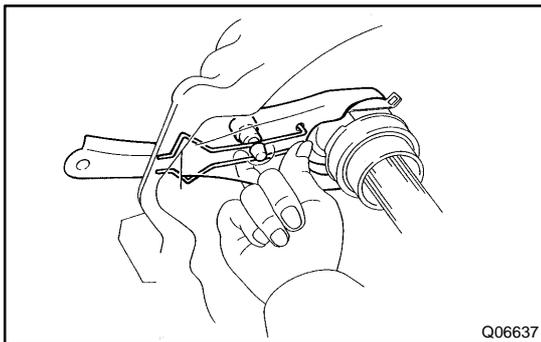
## REMOVAL

### 1. REMOVE TRANSMISSION FROM ENGINE

- W59 M/T(2WD): See page [MT-3](#)
- W59 M/T(4WD): See page [MT-8](#)
- R150 M/T: See page [MT-3](#)
- R150F M/T: See page [MT-7](#)

### 2. REMOVE CLUTCH COVER AND DISC

- (a) Place matchmarks on the flywheel and clutch cover.
- (b) Loosen each set bolt one turn at a time until spring tension is released.



- (c) Remove the set bolts, and pull off the clutch cover with the clutch disc.

#### NOTICE:

**Do not drop the clutch disc.**

### 3. REMOVE BOOT, RELEASE BEARING AND FORK FROM TRANSMISSION

Remove the boot and release bearing together with the fork and then separate them.