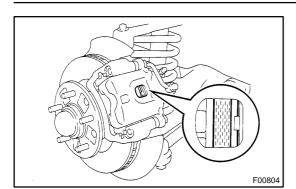
BR04V-03

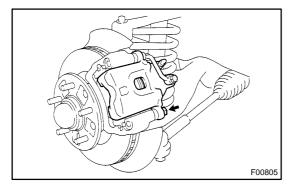


REPLACEMENT

- 1. REMOVE FRONT WHEEL
- 2. INSPECT PAD LINING THICKNESS

Check the pad thickness through the caliper inspection hole and replace pads if not within specification.

Minimum thickness: 1.0 mm (0.039 in.)



3. LIFT UP CALIPER

- (a) Remove the bottom side slide pin.
- (b) Lift up the caliper and suspend it securely.

HINT:

Do not disconnect the flexible hose from the caliper.

- 4. REMOVE 2 BRAKE PADS WITH 4 ANTI-SQUEAL SHIMS
- 5. REMOVE PAD WEAR INDICATOR PLATE
- 6. REMOVE 4 PAD SUPPORT PLATES

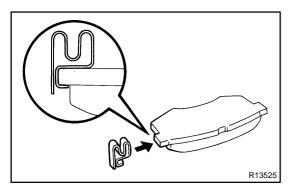
NOTICE:

The pad support plates can be used again provided that they have sufficient rebound, no deformation, cracks or wear, and have had all rust, dirt and foreign particles cleaned off.

- 7. CHECK DISC THICKNESS AND RUNOUT (See page BR-27)
- 8. INSTALL 4 PAD SUPPORT PLATES
- 9. INSTALL NEW PADS

NOTICE:

When replacing worn pads, the anti-squeal shims and wear indicator plates must be replaced together with the pads.



- (a) Install a pad wear indicator plate to the inner pad.
- (b) Install the 2 anti–squeal shims to each pad.

HINT:

Apply disc brake grease to both sides of inner anti–squeal shims (See page BR-19).

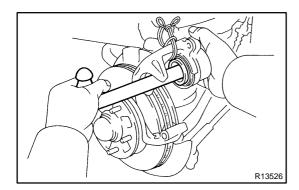
(c) Install the inner pad so that the wear indicator plate is facing downward, then install the outer pad.

NOTICE:

Do not allow oil or grease to get on the rubbing face.

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 2083



10. INSTALL CALIPER

- (a) Draw out a small amount of brake fluid from the reservoir.
- (b) Press in piston with a hammer handle or equivalent. HINT:

If the piston is difficult to push in, loosen the bleeder plug and push in the piston while letting some brake fluid escape.

- (c) Insert the brake caliper carefully so the boot is not wedged.
- (d) Install and torque the slide pin.

Torque: 88 N-m (900 kgf-cm, 65 ft-lbf)

11. INSTALL FRONT WHEEL

Torque: 103 N-m (1,050 kgf-cm, 76 ft-lbf)

- 12. DEPRESS BRAKE PEDAL SEVERAL TIMES
- 13. CHECK THAT FLUID LEVEL IS AT MAX LINE

Author: Date: 2084