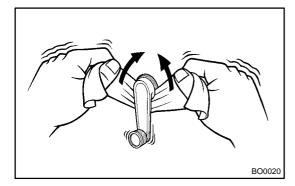
#### BO427-01

# **DISASSEMBLY**

HINT:

Tape the screwdriver tip, before using to pry parts.

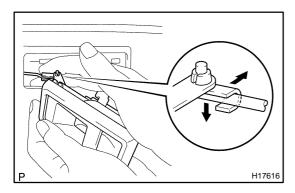


## 1. w/o Power window: REMOVE REGULATOR HANDLE

Pull off the snap ring with a cloth and remove the regulator handle and plate.

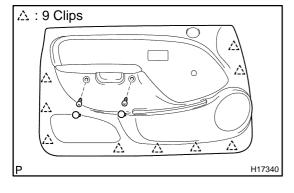
HINT:

At the time of reassembly, install the plate and regulator handle with the snap ring when the window glass is fully closed.



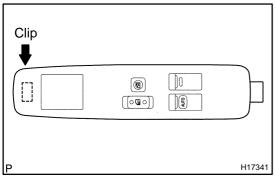
## 2. REMOVE DOOR INSIDE HANDLE

- (a) Remove the screw and slide the handle forward.
- (b) Disconnect the handle from the control link and remove the handle.



### 3. REMOVE DOOR TRIM

- (a) Remove the 2 caps and 2 screws.
- (b) Using a screwdriver, remove the door trim upward then disconnect the connectors.



(c) w/ Power window:

Using a screwdriver, pry the forward of armrest panel and remove the panel.

(d) w/ Tweeter speaker:

Remove the 2 screws and tweeter speaker.

### 4. REMOVE FRONT SPEAKER

Disconnect the connector, remove the 5 screws and speaker.

## 5. REMOVE SERVICE HOLE COVER

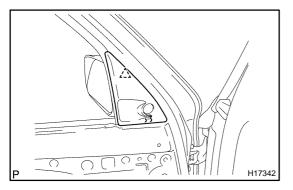
Disconnect the wire harness and remove the 2 grommets and service hole cover.

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 2383

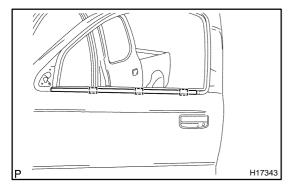
#### HINT:

At the time of reassembly, bring out the link and connector through the service hole cover.



#### 6. REMOVE OUTER REAR VIEW MIRROR

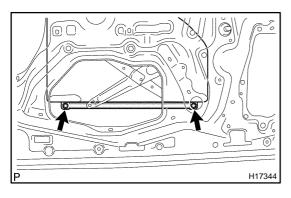
- (a) w/ Remote control:Remove the cover and disconnect the connector.
- (b) w/o Remote control:Remove the screw, lever and cover.
- (c) Remove the 3 nuts and outer rear view mirror.



### 7. REMOVE OUTER WEATHERSTRIP

Using a screwdriver, remove the outer weatherstrip and 3 clips.

#### 8. REMOVE GLASS RUN



## 9. REMOVE DOOR GLASS

- (a) Open the door glass until the 2 bolts of the window glass appear in the service hole.
- (b) Remove the 2 bolts and door glass.

Torque: 5.0 N·m (50 kgf·cm, 43 in.-lbf)

- 10. REMOVE FRONT LOWER FRAME
- (a) Remove the bolt, nut and front lower frame.
- (b) Remove the lower glass run.

### 11. REMOVE REAR LOWER FRAME

- (a) Remove the bolt, nut, and rear lower frame.
- (b) Remove the lower glass run.

## 12. REMOVE WINDOW REGULATOR

(a) w/o Power window:

Remove the 5 bolts and regulator.

Torque: 5.0 N·m (50 kgf·cm, 43 in.-lbf)

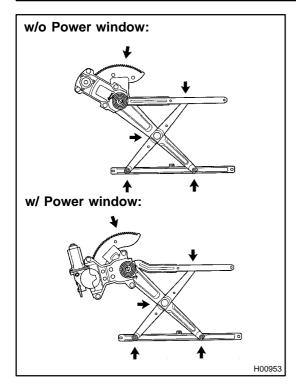
(b) w/ Power window:

Disconnect the connector and remove the 6 bolts and window regulator.

Torque: 5.0 N-m (50 kgf-cm, 43 in.-lbf)

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 2384



#### HINT:

At the time of reassembly, apply MP grease to the window regulator rollers.

### NOTICE:

At the time of reassembly, do not apply grease to the spring of the window regulator.

### 13. REMOVE DOOR LOCK

- (a) Disconnect the 2 links from the outside handle.
- (b) w/ Power door lock:Disconnect the connector.
- (c) Remove the 3 screws and door lock.

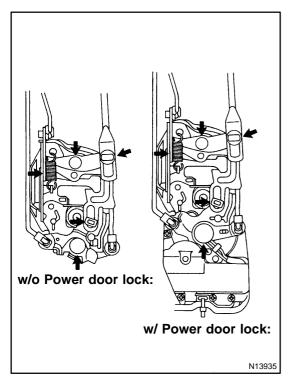
Torque: 5.0 N·m (50 kgf·cm, 43 in.-lbf)

#### HINT:

At the time of reassembly, please refer to following items.

Apply adhesive to the 3 screws.

Part No.08833-00070, THREE BOND 1324 or equivalent



 Apply MP grease to the sliding and rotating parts of the door lock.

## 14. REMOVE OUTSIDE HANDLE

(a) Remove the 2 bolts.

Torque:5.0 N·m (50 kgf·cm, 43 in.·lbf)

(b) Remove the lock cylinder.