

REPLACEMENT

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
2. REPLACE FAULTY TUBE OR HOSE

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

3. TIGHTEN JOINT OF BOLT OR NUT AT SPECIFIED TOQUE

NOTICE:

Connections should not be torqued tighter than the specified torque.

Part tightened	N-m	kgf-cm	ft.lbf
Receiver x Liquid tube	6.0	60	52 in.lbf
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	14	140	10
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Cooling unit x Suction tube	32	330	24
Expansion valve x Evaporator	5.4	55	48 in.lbf
Suction line (Piping joint)	32	330	24
Liquid line (Piping joint)	14	140	10

4. EVACUATE AIR IN REFRIGERATION SYSTEM AND CHARGE SYSTEM WITH REFRIGERANT

Specified amount: 600 ± 50g (21.16 ± 1.76 oz.)

5. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant.

6. INSPECT AIR CONDITIONING OPERATION