

REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES WITH A/C ON
2. STOP ENGINE
3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. DISCONNECT DISCHARGE AND SUCTION HOSES

Remove the 2 bolts and disconnect the both hoses.

NOTICE:

Cap the open fitting immediately to keep moisture or dirt out of the system.

7. REMOVE COMPRESSOR

- (a) Remove the fan shroud.
- (b) Loosen the drive belt.
- (c) Remove the compressor mounting bolts and the compressor.

8. REMOVE COMPRESSOR BRACKET

- (a) 2RZ-FE, 3RZ-FE Engine:
Remove the 4 bolts and compressor bracket.
- (b) 5VZ-FE Engine:
Remove the 5 bolts and compressor bracket.