



## REASSEMBLY

Reassembly is in the reverse order of disassembly (See page [AC-47](#)).

### AFTER REASSEMBLY, CHECK MAGNETIC CLUTCH CLEARANCE

- Set the dial indicator to the pressure plate of the magnetic clutch.
- Connect the magnetic clutch lead wire to the positive (+) terminal of the battery.
- Check the clearance between the pressure plate and rotor when connecting the negative (-) terminal to the battery.

#### Standard clearance:

**0.5 ± 0.15 mm (0.020 ± 0.0059 in.)**

If the clearance is not within the standard clearance, adjust the clearance using shims to obtain the standard clearance.

#### Shim thickness:

**0.1 mm (0.004 in.)**

**0.3 mm (0.012 in.)**

**0.5 mm (0.020 in.)**